

 **MITSUBISHI CEMENT CORPORATION**  
**CERTIFICATE OF TEST**

Source: Cushenbury Plant

Limestone Modified Portland Cement - Block

Date: 02/15/2018

ASTM designation: C 1157 – 11 for Type HE.

Production Period

UBC Standard: Section 21.303.1 Vol. 3

From: 1/15/2018

To: 1/25/2018

**Chemical Composition:**

	ASTM Limits	UBC Limits	Test Results
Silicon Dioxide (SiO <sub>2</sub> ), %	----	----	19.3
Aluminum Oxide (Al <sub>2</sub> O <sub>3</sub> ), %	----	----	5.0
Ferric Oxide (Fe <sub>2</sub> O <sub>3</sub> ), %	----	----	1.1
Calcium Oxide (CaO), %	----	----	63.3
Magnesium Oxide (MgO), %	----	----	2.5
Sulfur Trioxide (SO <sub>3</sub> ), %	----	----	3.1
Loss on Ignition, %	----	7.0 Max.	4.6
Insoluble Residue, %	----	1.5 Max.	0.8
Total Alkali (%Na <sub>2</sub> O + 0.658 * %K <sub>2</sub> O), %	----	----	0.32
Tricalcium Silicate (C <sub>3</sub> S), [b] %	----	----	49
Tricalcium Aluminate (C <sub>3</sub> A), [b] %	----	----	12
CO <sub>2</sub> , %	----	----	4.0
Limestone, %	15 Max.	----	9.9
Limestone Purity, %	----	85 Min.	93
Free Lime, %	----	----	1.4

**PHYSICAL RESULTS:**

	ASTM Limits	UBC Limits	Test Results
Blaine Fineness Average (m <sup>2</sup> /kg)	----	----	552
325 Mesh (% Passing)	----	----	98.2
Autoclave Expansion (%)	0.80 Max.	----	0.09
Mortar Bar Expansion (%) December 2017	0.020 Max.	----	0.005
Time of Set Initial Vicat (minutes)	45 / 420 Min. / Max.	----	93
Air Content (% by Volume)	12 Max	22 Max.	7.4
Heat of Hydration (kJ/kg)	(a)	----	266
Color (L value)	(a)	----	77

**Compressive Strength Test:**

	ASTM Limits		MPA	PSI
	MPA	psi		
1 Day	12.0	1740 Min.	19.1	2763
3 Day	24.0	3480 Min.	30.2	4383
7 Day	----	----	35.5	5143
28 Day December 2017	----	----	42.1	6110

This cement has been sampled and tested in accordance with ASTM standard methods and procedures. All tests results are certified to comply with the type specification designated above. No other warranty is made or implied. We are not responsible for improper use or workmanship. The MCC laboratory is AASHTO accredited. [a] For information only. [b] Adjusted per ASTM C150 A1.6

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Quality Control Manager



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**Additional Data**

**Limestone Addition**

% Addition:	9.9
SiO <sub>2</sub> (%)	2.8
Al <sub>2</sub> O <sub>3</sub> (%)	1.0
Fe <sub>2</sub> O <sub>3</sub> (%)	0.5
CaO (%)	50.1
SO <sub>3</sub> (%)	0.2

**Base Cement Phase Composition**

C <sub>3</sub> S	55
C <sub>2</sub> S	16
C <sub>3</sub> A	12
C <sub>4</sub> AF	3

We certify that the above described data represents the material used in the cement manufactured during the production period indicated.

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**Cushenbury plant**

**Tom Gepford**  
**Quality Control Manager**