

 **MITSUBISHI CEMENT CORPORATION**  
**CERTIFICATE OF TEST**

Source: Cushenbury Plant

Plastic (Stucco) Cement

Date: 09/12/2019

ASTM designation: C 91 - 12 for Masonry Cement – Type M	Production Period
ASTM designation: C 1328 - 12 for Plastic (Stucco) Cement – Type M	From: 08/19/2019
UBC Standard: 21 - 11 for Cement, Masonry – Type M	To: 08/19/2019
UBC Standard: 25 – 1 for Plastic Cement	

**Chemical Composition:**

	Test Results
Silicon Dioxide (SiO <sub>2</sub> ), %	19.8
Aluminum Oxide (Al <sub>2</sub> O <sub>3</sub> ), %	3.8
Ferric Oxide (Fe <sub>2</sub> O <sub>3</sub> ), %	3.6
Calcium Oxide (CaO), %	62.6
Magnesium Oxide (MgO), %	2.2
Sulfur Trioxide (SO <sub>3</sub> ), %	2.3
Loss on Ignition (LOI), %	5.9
Insoluble Residue	1.1
Total Alkali (%Na <sub>2</sub> O + 0.658 * %K <sub>2</sub> O)	0.39
Tricalcium Silicate (C <sub>3</sub> S), %	68
Tricalcium Aluminate (C <sub>3</sub> A), %	4
CO <sub>2</sub> , %	5.0
Limestone, %	14.6
CaCO <sub>3</sub> Limestone Purity, %	91

**PHYSICAL RESULTS:**

	ASTM C-91 & C-1328 Limits	Test Results
Blaine Fineness (m <sup>2</sup> /kg)		494
325 Mesh (% Passing)	76 Min.	97.7
Autoclave Expansion (%)	1.0 Max.	0.01
Time of Set Initial Vicat (minutes)	90 Min. / 1000 Max.	205
Air Entrainment (% Volume)	8 Min. / 19 Max.	18.7
Water Retention, % of Original Flow	70 Min.	76

**Compressive Strength Test:**

	ASTM C-91 & C-1328 Limits	MPA	PSI
	MPA	psi	
1 Day		12.0	1730
3 Day		17.5	2540
7 Day	12.4 1800 Min.	24.4	3530
28 Day	20.0 2900 Min.	Due 8/15/19	

This cement has been sampled and tested in accordance with ASTM standard methods and procedures. All tests results are certified to comply with the type specification designated above. No other warranty is made or implied. We are not responsible for improper use or workmanship. The MCC laboratory is AASHTO accredited.

MITSUBISHI CEMENT CORPORATION  
Cushenbury plant



Tom Gepford  
Quality Control Manager

 **MITSUBISHI CEMENT CORPORATION**  
**CERTIFICATE OF TEST**

Source: Cushenbury Plant

Plastic (Stucco) Cement

Date: 02/20/2019

ASTM designation: C 91 - 12 for Masonry Cement – Type M

Production Period

ASTM designation: C 1328 - 12 for Plastic (Stucco) Cement – Type M

From: 01/13/2019

UBC Standard: 21 - 11 for Cement, Masonry – Type M

To: 01/13/2019

UBC Standard: 25 – 1 for Plastic Cement

**Additional Data**

**Limestone Addition**

% Addition:	14.6
SiO <sub>2</sub> (%)	5.0
Al <sub>2</sub> O <sub>3</sub> (%)	1.2
Fe <sub>2</sub> O <sub>3</sub> (%)	0.4
CaO (%)	49.8
SO <sub>3</sub> (%)	0.0

**Base Cement Phase Composition**

C <sub>3</sub> S	46
C <sub>2</sub> S	18
C <sub>3</sub> A	4
C <sub>4</sub> AF	10

We certify that the above described data represents the material used in the cement manufactured during the production period indicated.

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**Cushenbury plant**



**Tom Gepford**  
**Quality Control Manager**