



MITSUBISHI CEMENT CORPORATION

CERTIFICATE OF TEST

Source: Cushenbury Plant

Date: 11/10/2017

ASTM designation: C 150 - 16 for Type I, II (MH) & V low alkali Cement

CALTRANS Specification: Section 90 – 1.02B(2) (2015)

Lot #: 295 - Silo 7

NDOT Specification: Subsection 1006 – 2.01 for Type II and V

Chemical Composition:

	ASTM C-150 Limits				Test Results
	Type I	Type II	Type V		
Silicon Dioxide (SiO ₂), %	----	20.0	----	Min.	21.5
Aluminum Oxide (Al ₂ O ₃), %	----	6.0	----	Max.	4.2
Ferric Oxide (Fe ₂ O ₃), %	----	6.0	----	Max.	3.9
Calcium Oxide (CaO), %	----	----	----		63.3
Magnesium Oxide (MgO), %	6.0	6.0	6.0	Max.	2.7
Sulfur Trioxide (SO ₃), %	3.0	3.0	2.3	Max.	2.0
Loss on Ignition, %	3.0	3.0	3.0	Max.	0.7
Insoluble Residue, %	0.75	0.75	0.75	Max.	0.10
Total Alkali (%Na ₂ O + 0.658 * %K ₂ O), %	0.60	0.60	0.60	Max.	0.52
Tricalcium Silicate (C ₃ S), %	----	----	----		55
Tricalcium Aluminate (C ₃ A), %	----	8	5	Max.	5
C ₄ AF + 2*C ₃ A	----	----	25	Max.	21
C ₃ S + 4.75*C ₃ A	----	100	----	Max.	77
Limestone, %	5.0	5.0	5.0	Max.	0.0
Free Lime, %	----	----	----		1.1

PHYSICAL RESULTS:

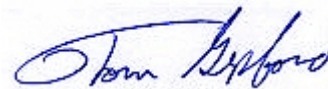
Blaine Fineness (m ² /kg)	280	280	280	Min.	326
325 Mesh (% Passing)	----	----	----		90.9
Autoclave Expansion (%)	0.80	0.80	0.80	Max.	0.07
Time of Set Initial Vicat (minutes)	45 / 375	45 / 375	45 / 375	Min. / Max.	160
Air Entrainment (% by Volume)	12	12	12	Max.	4.0
Heat of Hydration (kJ/kg)	----	----	----	(a)	168
False Set (%)	50	50	50	Min.	68

Compressive Strength Test:

	Type I		Type II		Type V		MPA	PSI
	MPA	psi	MPA	psi	MPA	psi		
1 Day	----	----	----	----	----	----	10.0	1450
3 Day	12.0	1740	10.0	1450	8.0	1160	Min.	26.4 3830
28 Day	----	----	----	----	21.0	3050	Min.	Due 11/24/17

This cement has been sampled and tested in accordance with ASTM standard methods and procedures. All tests results are certified to comply with the type specification designated above. No other warranty is made or implied. We are not responsible for improper use or workmanship. The MCC laboratory is AASHTO accredited. (a) For information only.

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Cushenbury plant



Tom Gepford
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